



## TRIM, AG-335

Water Base Semi-Gloss  
Interior / Exterior

### Uses

Is designed for use as a semi-gloss finish coat base on acrylic resin and white pigment with good reflectance for woodwork, frame and skirting.

It can be applied as a washable topcoat on plasterboard, cement sheet, render or concrete wall.

### Environment & Health

Follow the appropriate Occupational Health and Safety guidelines applicable to the location where the application is undertaken. For more information, please refer to the safety datasheets for the individual components.



UV Resistant



Exterior / Interior Paint



Water Base



Environmentally Friendly

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### Packaging

The product is supplied in full units as a component pack.

|      |          |
|------|----------|
| TRIM | 15 Litre |
| TRIM | 4 Litre  |

### Curing Times

|                      |            |
|----------------------|------------|
| Dry to touch         | 30 minutes |
| Hard dry             | 12 hours   |
| Full curing          | 24 hours   |
| Recoat interval, Min | 12 hours   |
| Recoat interval, Max | 72 hours   |

### Additional Information

|                             |   |
|-----------------------------|---|
| Colours                     | White/Colour match AS2700   |
| Finish                      | Semi-gloss  |
| Solid Content (by Volume)-% | 59±2  |
| Theoretical spreading rate  | 8.3 m <sup>2</sup> /lit 60 Mic.   |
| Flashpoint                  | 45°C  |
| Specific gravity            | 1.1 kg/lit  |
| V.O.C.                      | Max.80 gr/lit   |
| Shelf life                  | 1 Year (25°C / 77°F) from the time of production. Depending on storage conditions, mechanical stirring may be necessary before use. |

### Substrate Requirements

Good to manually prepared surfaces. Apply TRIM as a first coat to achieve maximum coverage.

➤ TRIM is our premium quality Semi-Gloss woodwork paint with fantastic UV and anti-microbial resistance meaning weather damage and mould.

## Surface Preparation

All surfaces must be thoroughly cleaned and free of all loose dirt, dust, grease, loose or flaking paint, and loose surface plaster. Efflorescence or mould on masonry or concrete surfaces must be treated. Flatten gloss surfaces by thoroughly sanding and wiping clean with a damp cloth, then apply primer, sealer or undercoat as required. For best results on exterior substrates such as timber, brick, blockwork, and compressed fibre cement sheet it is recommended to use Chemstuk EZ2KV Primer.

## Mixing

Mix with a slow-speed drill and helical spinner head for 60 seconds. Mix until uniform.

## Application Method

|                                      |                  |                  |                  |
|--------------------------------------|------------------|------------------|------------------|
| <b>Method</b>                        | Airless sprays   | Air spray        | Brush (touch-up) |
| <b>Thinner (max. vol.)</b>           | Water up to (5%) | Water up to (5%) | Water up to (5%) |
| <b>Spray setting</b>                 | NA               |                  |                  |
| <b>Pump ratio minimum</b>            | 40:1             |                  |                  |
| <b>Tip size</b>                      | 021"             | 1.6 mm           | 217-219          |
| <b>Tip pressure</b>                  | 150 bar/2200 Psi | 4 – 5 bar        |                  |
| <b>Cleaning of tools</b>             | Water            |                  |                  |
| <b>Indicated film thickness, dry</b> | 75 microns       |                  |                  |
| <b>Indicated film thickness, wet</b> | 100 microns      |                  |                  |

**Conditions:** Do not apply when relative humidity exceeds 80% or when the surface to be coated is less than 3°C above the dew point.

## Storage

|                    |  |
|--------------------|--|
| <b>Time</b>        | 12 Months in Unopened Packs.                               |
| <b>Temperature</b> | Storage temperature between 5°C and 35°C.                  |
| <b>Protection</b>  | Should be stored inside and protected from frost, weather, |

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|  |  |
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|  | moisture, direct sunlight and contamination ingress. |
|--|--|

## Remarks

|                        |                                   |
|------------------------|-----------------------------------|
| <b>Preceding Coat</b>  | EZ2KV, PRIMIT HB20 (if necessary) |
| <b>Subsequent Coat</b> | TRIM (if necessary)               |

A completely clean surface is mandatory to ensure inter-coat adhesion, especially at long recoating intervals. Any dirt, oil, and grease have to be removed, e.g., with a suitable detergent. Salts should be removed by freshwater hosing. To check the adequate quality of the surface cleaning a test patch is recommended before actual recoating.



## Film Thickness

May be specified in another film thickness than indicated depending on purpose and area of use.

This will alter the spreading rate and may influence drying time and recoating intervals. Normal range is 50-125 microns/ 2-5 mils.

## Recoating and drying/curing time

Recoating intervals related to later conditions of temperature:

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(40 micron/1.6 mils dry film thickness)



## Safety

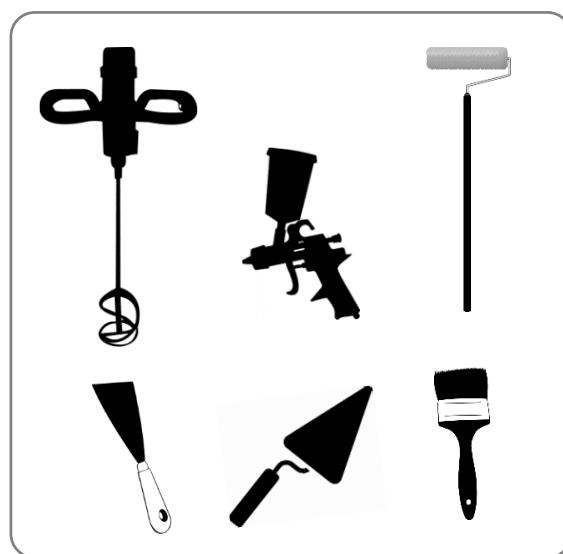
Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult Chemstuk material safety data sheets and follow all local and national safety regulations. Harmful or fatal if swallowed; immediately seek medical assistance. Avoid inhalations of possible solvent vapours or paint mist, as well as paint contact with skin and eyes. Apply only in well-ventilated areas and ensure that adequate forced ventilation exists when applying paint in confined spaces or when the air is stagnant. Always take precautions against the risks of fire and explosions. Please follow the instruction on dangerous goods transport according to Flammable Paint UN 1263 (Part A) and Corrosive Liquid UN 1760 (Part B).



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## Application Equipment

The use of correct application equipment is critical as incorrect application tools can result in poor finishing and incorrect material consumption. Always test the application equipment prior to commencing work. The following equipment is recommended for this application.



### DISCLAIMER

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